

THE ODDLINGS

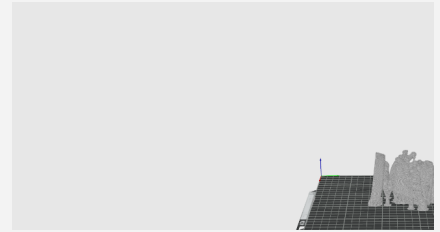
BREWTAL - ODD-004 - 100 mm PRINT DATA SHEET

Recommended Setup

Target size	100 mm tall	Printer / nozzle	Bambu Lab A1 / 0.4 mm
Filament	PLA Basic	Layer / walls	0.20 mm / 3 loops
Infill	10% Gyroid	Supports	Tree Auto / 30 deg
Brim	Auto, 5 mm	Orientation	On its back

Recommended Orientation

Print the model on its back. You may need to change the angle slightly until your slicer reports no errors and the model/supports are positioned correctly. Use the image as a visual guide rather than an exact angle requirement.



Slice Result - Brewtal 100 mm

	Model	Support	Total
Length	20.71 m	2.62 m	23.32 m
Weight	62.76 g	7.93 g	70.68 g
Slicer cost	1.41	Model print	3 h 1 m
Prepare + timelapse	6 m 15 s + 9 m 46 s	Total time	3 h 17 m

SUPPORTS ARE REQUIRED. Tree Auto at 30 deg is our recommended starting point. Settings are a guide: feel free to use your own settings; these are simply the settings we found worked well.

Featured Oddling



BREWTAL

ODD-004 | PART OF THE ORIGINAL 19

100 mm print edition

This is Brewtal's dedicated print guide. The featured artwork identifies the model at a glance while the settings above provide our recommended starting point for slicing and printing.

Remember: printers, filament and environments vary. Adjust the orientation and print settings when needed.