

THE ODDLINGS

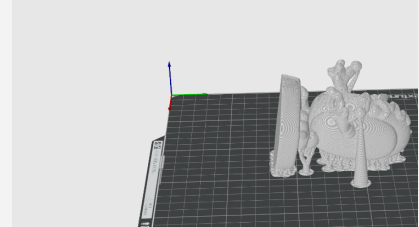
BRATWRATH - ODD-003 - 100 mm PRINT DATA SHEET

Recommended Setup

Target size	100 mm tall	Printer / nozzle	Bambu Lab A1 / 0.4 mm
Filament	PLA Basic	Layer / walls	0.20 mm / 3 loops
Infill	10% Gyroid	Supports	Tree Auto / 30 deg
Brim	Auto, 5 mm	Orientation	On its back

Recommended Orientation

Print the model on its back. You may need to change the angle slightly until your slicer reports no errors and the model/supports are positioned correctly. Use the image as a visual guide rather than an exact angle requirement.



Slice Result - Bratwrath 100 mm

	Model	Support	Total
Length	18.42 m	1.74 m	20.16 m
Weight	55.84 g	5.26 g	61.10 g
Slicer cost	1.22	Model print	2 h 30 m
Prepare + timelapse	6 m 15 s + 9 m 19 s	Total time	2 h 46 m

SUPPORTS ARE REQUIRED. Tree Auto at 30 deg is our recommended starting point. Settings are a guide: feel free to use your own settings; these are simply the settings we found worked well.

Featured Oddling



BRATWRATH

ODD-003 | PART OF THE ORIGINAL 19

100 mm print edition

This is Bratwrath's dedicated print guide. The featured artwork identifies the model at a glance while the settings above provide our recommended starting point for slicing and printing.

Remember: printers, filament and environments vary. Adjust the orientation and print settings when needed.